



BONANA MANUFACTURING

METAL WORKING

PLYWOOD MOLDING

UPHOLSTERY

CUSTOM DESIGNS & PROTOTYPING

PRODUCTION CAPABILITIES

2021 MARCH



FURNITURE MASS PRODUCTION

SINCE 1995

Company BONANA was founded in 1995 as a supplier to IKEA. The factory has remained a steady and active supplier on the global stage for over 25 years by being **competitive** and **reliable**.

Having the production of **metal**, **plywood** and **upholstery** all under one roof facilities product development. Over the years the company has diversified the client portfolio and become a **development center** and supplier to many customers, who seek the support of an experienced partner to prototype, develop and quickly launch their designs and products.

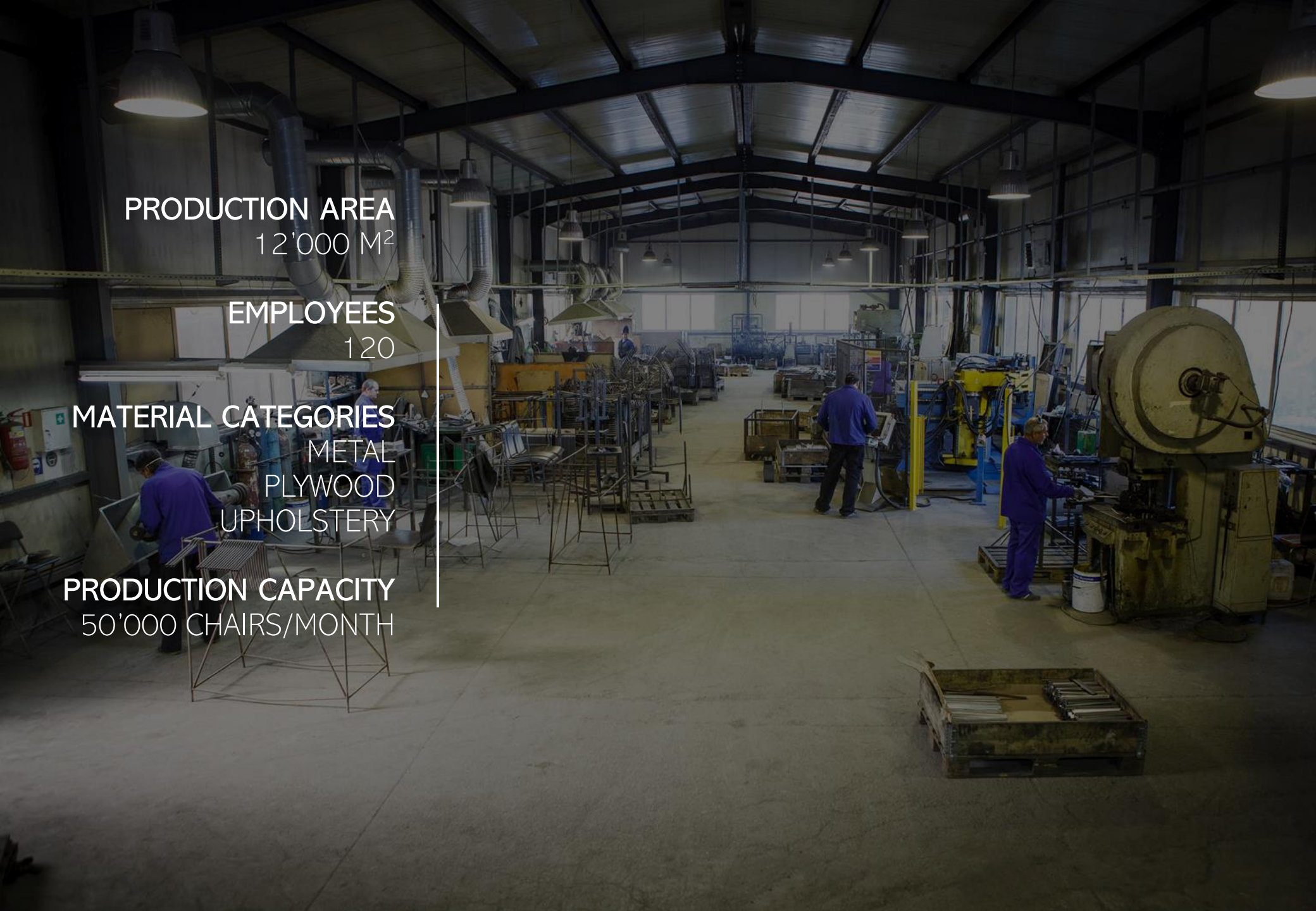
The factory has experience in production for the needs of both **home** and **contract** sectors. We serve clients in both **value & economy** as well as **mid and upper range** markets.

The main product areas are **chairs**, **stools**, **tables**, **benches** and other **home accessories**. Production of other types of items and industries is also possible, so long as they are within the established production processes and capacities.

The company is a **family business** that combines the extensive manufacturing experience of the founding partners along with the energy and motivation of the younger generation. We know the importance of price, quality and lead time, but what sets us apart is the **service**, **close communication** and **availability** we can provide as a family business. We nurture our client relationships into close and long-standing partnerships.

Today our company is a mid-sized business with 120 employees.





PRODUCTION AREA
12'000 M²

EMPLOYEES
120

MATERIAL CATEGORIES
METAL
PLYWOOD
UPHOLSTERY

PRODUCTION CAPACITY
50'000 CHAIRS/MONTH

METAL WORKING

PROCESSES

- HIGH CAPACITY CNC AND NC MACHINES
- CUTTING, BENDING, DRILLING, MILLING
- WELDING – TIG, MIG, GAS ARC

MATERIALS

- TUBES – ROUND, SQUARE, RECT. OVAL
- METAL BARS & PROFILES
- STEEL SHEETS

FINISHES

- POWDER COATING
- NI/CHROME PLATING



CURVED LAYERGLUING

PLYWOOD MOLDING

12 HIGH FREQUENCY PRESSES

MACHINING

CNC 5 AXIS AND 6 AXIS

FINISHES

LACQUERING NATURAL VENEER
LAMINATES



UPHOLSTERY

ARTIFICIAL LEATHER
FABRICS
BONDED LEATHER

COMPLIANCE TO U.K. REQUIREMENTS



QUALITY & COMPLIANCE

PREVENTIVE QUALITY CONTROL
DAILY PRODUCTION SAMPLING
FINAL INSPECTION

100% EXPORT
CONFORMANCE TO GLOBAL QUALITY STANDARDS

IN-HOUSE TESTING CENTRE AS WELL AS
PARTNERSHIP WITH GLOBAL LABORATORIES TO ENSURE
COMPLIANCE IN THE SCOPE OF

- MECHANICAL
- DURABILITY & RESISTANCE
- CHEMICALS & HEALTH
- SOCIAL & ENVIRONMENTAL



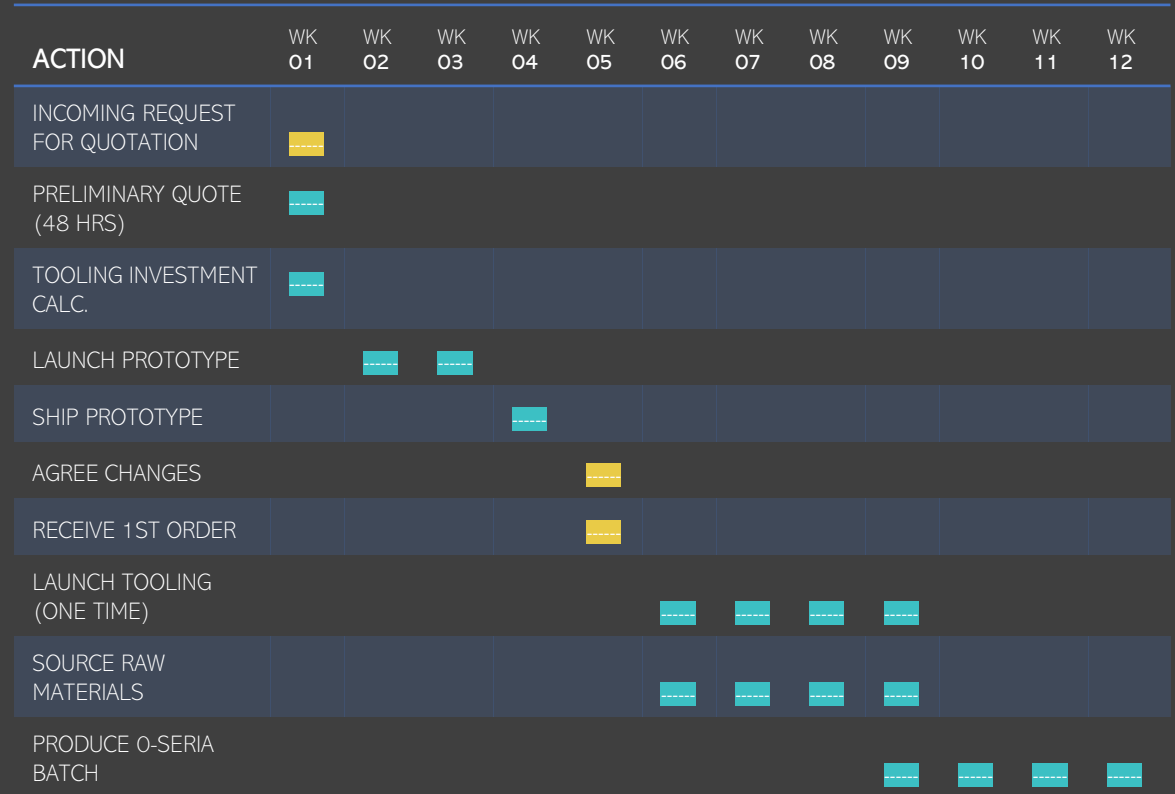
CUSTOM DEVELOPMENT & PROTOTYPING

MUCH OF THE FACTORY'S PRODUCTION FOLLOWS CUSTOMERS' OWN DESIGNS.

OUR FACTORY IS A FAMILY BUSINESS SO WE ALWAYS STRIVE TO OFFER SWIFT SERVICE AND TARGET FEEDBACK ON QUERRIES WITHIN 48 HRS.

A DEDICATED WORKSHOP WITH A TEAM OF ENGINEERS WORKS CLOSELY WITH OUR PROJECT MANAGER TO ENSURE TIGHT COMMUNICATION WITH OUR CLIENTS DURING THE DEVELOPMENT PHASE.

THE ROADMAP REPRESENTS A TYPICAL CUSTOM DEVELOPMENT PROCESS.





CHAIRS.
BENT
PLYWOOD

KONGUR-A

chair

model: D-101S-A



Domestic ✓
Contract ✓
Educational ✓
Stackable ✓



FRAME
SEAT & BACK
PACKAGING TRUCK

steel tube D18mm powder coating
plywood, oak or laminate
32 pcs/pallett; 96 pcs/1LM truck
1248 pcs/full truck
Box 4 chairs; 65x53x(96)

PACKAGING VAN

KONGUR-B

chair

model: D-101S-B



Domestic ✓
Contract ✓
Educational ✓
Stackable ✓



FRAME
SEAT & BACK
PACKAGING TRUCK

steel tube D18mm powder coating
plywood, oak or laminate
32 pcs/pallet; 96 pcs/1LM truck
1248 pcs/full truck
Box 4 chairs; 65x53x(96)

PACKAGING VAN

VIDA

chair
model: V-101



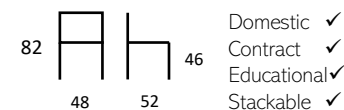
FRAME
SEAT & BACK
PACKAGING TRUCK

steel tube D18mm powder coating
plywood, oak or laminate
32 pcs/pallett; 96 pcs/1LM truck
1248 pcs/full truck
Box 4 chairs; 65x53x(96)

PACKAGING VAN

FELIX

chair
model: B-101



FRAME
SEAT & BACK
PACKAGING TRUCK

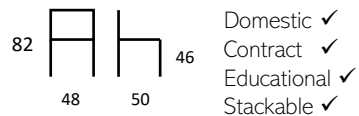
steel tube D18mm powder coating
plywood, oak or laminate
32 pcs/pallet; 96 pcs/1LM truck
1248 pcs/full truck
Box 4 chairs; 65x53x(96)

PACKAGING VAN

ALEC

chair

A-101



- Domestic ✓
- Contract ✓
- Educational ✓
- Stackable ✓



FRAME
SEAT & BACK
PACKAGING TRUCK

PACKAGING VAN

steel tube D25mm powder coating
plywood, oak, laminate or stained beech
Unassembled
850 pcs/full truck
Box 4 chairs; 65x53x(96)

ALICE

chair

AL-101



- Domestic ✓
- Contract ✓
- Educational ✓
- Stackable ✓



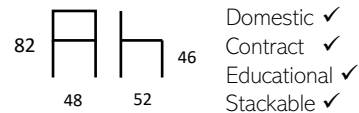
FRAME
SEAT & BACK
PACKAGING TRUCK
PACKAGING VAN

steel tube D22mm powder coating
plywood, oak or laminate
-
-

SKOLA

chair

SK-101



FRAME
SEAT & BACK
PACKAGING TRUCK

steel tube D18mm powder coating
plywood, oak or laminate
Pallet 16 pcs 120x140x(h)110

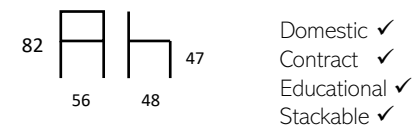
PACKAGING VAN

Box with 4 pcs 60x70x(h)95

SKOLA-ARM

armchair

SK-101-A



FRAME
SEAT & BACK
PACKAGING TRUCK

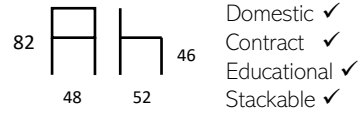
steel tube D18mm powder coating
plywood, oak or laminate
16 pcs/pallet;
704 pcs/full truck
Box 4 chairs; 65x53x(96)

PACKAGING VAN

FELIX sled

chair

model: B-101-S



FRAME
SEAT & BACK
PACKAGING TRUCK

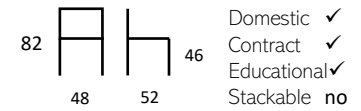
PACKAGING VAN

solid wire 12mm, powder coating
art. leather or fabric padding
16 pcs/pallet 120x110x(h) 120
full truck 768 pcs
4 pcs box 60x55x(h) 100

EVA

chair

E-101



LEGS
SEAT & BACK
PACKAGING TRUCK

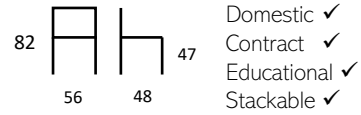
PACKAGING VAN

solid beech & steel frame
plywood, oak or laminate
16 pcs/pallet 120x90(h) 110
960 pcs full truck
4 pcs/box 5-ply

LOOP Oak

armchair

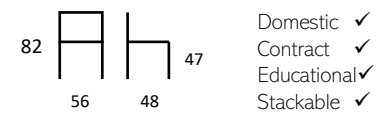
CUSTOM CLIENT DEVELOPMENT



LOOP Stained

armchair

CUSTOM CLIENT DEVELOPMENT



FRAME
SEAT & BACK
PACKAGING TRUCK

steel tube D18mm powder coating
plywood, oak or stained ash

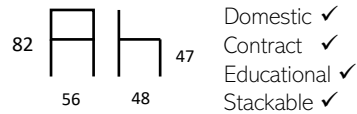
PACKAGING VAN

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-
-

INDY

chair

CUSTOM CLIENT DEVELOPMENT



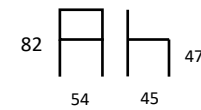
Domestic ✓
Contract ✓
Educational ✓
Stackable ✓



OTTO

chair

OT-101



Domestic ✓
Contract ✓
Educational ✓
Stackable ✓



FRAME
SEAT & BACK
PACKAGING TRUCK

steel tube D18mm powder coating
plywood, oak or laminate

PACKAGING VAN

-
-
-

FRAME
SEAT & BACK
PACKAGING TRUCK

solid wire 12mm, powder coating
plywood, oak or laminate
16 pcs/pallet 120x110x(h)120
full truck 768 pcs
4 pcs box 60x55x(h)100

PACKAGING VAN

FERRO

chair

FE-101

Domestic ✓
Contract ✓
Educational ✓
Stackable no



FRAME
SEAT & BACK
PACKAGING TRUCK
PACKAGING VAN

steel tube D18mm powder coating
plywood, aged oak
bulk
-

HENRY

chair

CUSTOM CLIENT DEVELOPMENT

82 48 52 46
Domestic ✓
Contract ✓
Educational ✓
Stackable no



FRAME
SEAT & BACK
PACKAGING TRUCK
PACKAGING VAN

steel tube D16mm powder coating
plywood, oak or laminate
-
-

INDUSTRIAL

chair

ind-101



Domestic ✓
Contract ✓
Educational ✓
Stackable no



FRAME
SEAT & BACK
PACKAGING
FULL TRUCK/CONTAINER
PRODUCITON CAPACITY

steel, powder coated
plywood, ASH NATURAL OR STAINED
assembled, 2 pcs per box
480 PCS
2'000 PCS/MONTH

PLAST Chrome

chair

model: B-101-PLAS



Domestic ✓
Contract ✓
Educational ✓
Stackable ✓



PLAST WOOD

Dining Chair



Domestic ✓
Contract ✓
Educational ✓
Stackable no



FRAME
SEAT & BACK
PACKAGING TRUCK

Steel Tube D18mm Chromed
White PP (Plastic)
Assembled 16 pcs/pallet;
704 pcs/full truck
Box 4 chairs; 65x53x(96)

PACKAGING VAN

FRAME
SEAT & BACK
PACKAGING TRUCK

Steel & Solid Beech
White PP (Plastic)
unassembled 16 pcs/pallet;
906 pcs/full truck
Box 4 chairs; 65x53x(96)

PACKAGING VAN



| CHAIRS.
UPHOLSTERY

FELIX uph

chair chrome

model: B-101-UPH-Cr



Domestic ✓
Contract ✓
Educational ✓
Stackable ✓



FELIX uph

chair oak

model: B-101-UPH-oak

1.40
0.80m



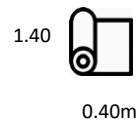
FRAME
SEAT & BACK
PACKAGING TRUCK

steel tube chrome or oak frame
fabric upholstery
assembled 2 pcs box
8 pcs / pallet

SKOLA uph

chair-armchair-bar

CUSTOM CLIENT DEVELOPMENT



Domestic ✓
Contract ✓
Educational ✓
Stackable ✓



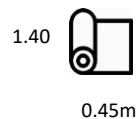
FRAME
SEAT & BACK
PACKAGING TRUCK

steel tube chrome or powder coat
leather upholstery, diamond stitch
assembled 2 pcs box
8 pcs / pallet

OTTO UPH

chair

OT-101-UPH



Domestic ✓
Contract ✓
Educational ✓
Stackable ✓



FRAME
SEAT & BACK
PACKAGING TRUCK

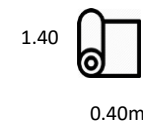
PACKAGING VAN

solid wire 12mm, powder coating
art. leather or fabric padding
16 pcs/pallet 120x110x(h)120
full truck 768 pcs
4 pcs box 60x55x(h)100

ALEC UPH

chair

A-101-UPH



Domestic ✓
Contract ✓
Educational ✓
Stackable ✓



FRAME
SEAT & BACK
PACKAGING TRUCK

PACKAGING VAN

steel tube D25mm powder coating
vintage retro upholstery art. leather
-
-
-

LOOP Uph

Fabric

CUSTOM CLIENT DEVELOPMENT



FRAME
SEAT & BACK
PACKAGING TRUCK

steel tube D18mm powder coating
Oak Back, Fabric Upholstered Seat

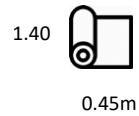
PACKAGING VAN

-
-
-

ISAC UPH

chair

CUSTOM CLIENT DEVELOPMENT



Domestic ✓
Contract ✓
Educational ✓
Stackable no



FRAME
SEAT & BACK
PACKAGING TRUCK

steel tube D25mm powder coating/chrome
vintage retro upholstery art. leather

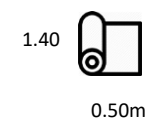
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PACKAGING VAN

HUGO

armchair

CUSTOM CLIENT DEVELOPMENT



Domestic ✓
Contract ✓
Educational ✓
Stackable no



FRAME
SEAT & BACK
PACKAGING TRUCK

steel tube, powder coating
fabric upholstery
16 pcs/pallet 120x110x(h)120
full truck 768 pcs
4 pcs box 60x55x(h)100

PACKAGING VAN

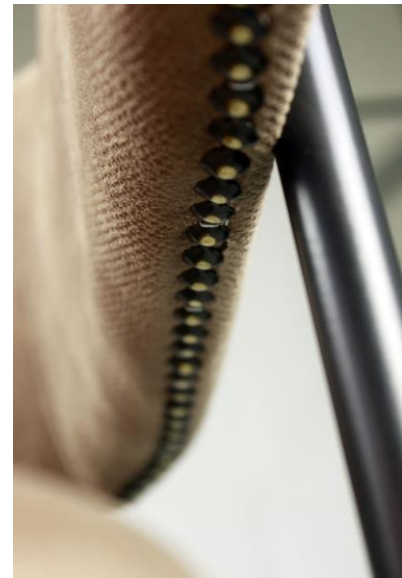


LOUNGE.



RICHARD

armchair



FRAME

STEEL, POWDER COATING

SEAT & BACK

FABRIC UPHOLSTERY

AXEL

armchair



FRAME

STEEL, CHROMED

SEAT & BACK

FABRIC UPHOLSTERY



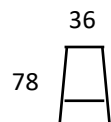
BARSTOOLS.



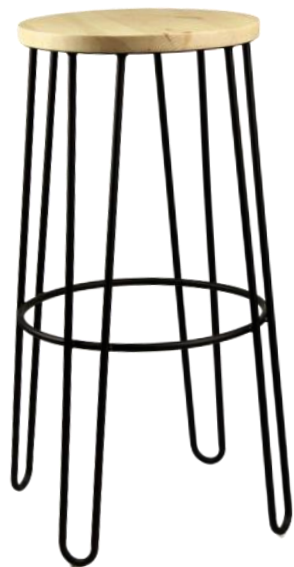
LEVI

stool

BAR-L-101



Domestic ✓
Contract ✓
Educational ✓
Stackable semi



FRAME
SEAT & BACK
PACKAGING TRUCK

steel wire, powder coating
solid beech, or plywood oak
bulk, unassembled seat

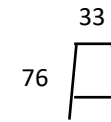
PACKAGING VAN

-

ERIC

stool

BAR-E-101



Domestic ✓
Contract ✓
Educational ✓
Stackable ✓



FRAME
SEAT & BACK
PACKAGING TRUCK

square tube 25x25mm, powder coating
plywood oak
bulk, unassembled seat

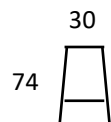
PACKAGING VAN

-

EVAN

stool

BAR-EV-101



Domestic ✓
Contract ✓
Educational ✓
Stackable semi



FRAME
SEAT & BACK
PACKAGING TRUCK

square tube 20x20mm, powder coating
plywood ash vintage stain
bulk, unassembled seat

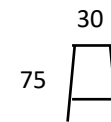
PACKAGING VAN

-

TOBI

stool

BAR-T-101



Domestic ✓
Contract ✓
Educational ✓
Stackable semi



FRAME
SEAT & BACK
PACKAGING TRUCK

square tube 25x25mm, powder coating
plywood oak
bulk, unassembled seat

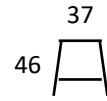
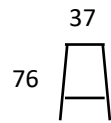
PACKAGING VAN

-

ORIN

stools

BAR-OR-101



Domestic ✓
Contract ✓
Educational ✓
Stackable semi



FRAME
SEAT & BACK
PACKAGING TRUCK

steel tube, powder coating outdoor
steel sheet, powder coating outdoor
bulk, unassembled seat

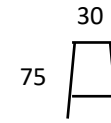
PACKAGING VAN

-

FELIX BAR

stool

BAR-B-101



Domestic ✓
Contract ✓
Educational ✓
Stackable ✓



FRAME
SEAT & BACK
PACKAGING TRUCK

tube 18mm, powder coating
plywood oak/CPL
12pcs/pallet

PACKAGING VAN

3 pcs/box

CAROL

stools

CAR--101



FRAME
SEAT & BACK
PACKAGING TRUCK

steel tube, powder coating
plywood, aged oak
bulk

PACKAGING VAN

JULLIET

coffee tables



FRAME
TOP
PACKAGING TRUCK

steel tube, powder coating
plywood oak

PACKAGING VAN

BONANA

MANUFACTURING

FACTORY & OFFICE

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